



Art. No. 98465_03_EN/09.2023

Aluminium systems

Schüco windows

AWS side-hung unit

Outward-opening

Contents

1. About these instructions	4
1.1. Symbols	4
1.2. Who is this document for?	4
2. Safety	4
2.1. Proper use	4
2.2. Basic safety information	5
3. Operation	6
3.1. Opening a side-hung unit	6
3.2. Closing a side-hung unit	6
4. Operation with a country-specific vent fastener handle	7
4.1. Opening a side-hung unit with a vent fastener handle	7
4.2. Closing a side-hung unit with a vent fastener handle	8
5. Correct ventilation	9
5.1. Avoiding damage caused by damp	9
5.2. Blast ventilation	10
6. Maintenance	11
6.1. Cleaning and maintenance products	11
6.2. General cleaning instructions	11
6.3. Cleaning the drainage slots	12
6.4. Maintenance work and maintenance contract	13
6.5. Lubricating the fittings components	14
6.6. Checking and lubricating the gaskets	14
7. Decommissioning and disposal	15
7.1. Decommissioning	15
7.2. Disposal	15

1. About these instructions

1.1. Symbols

⚠ DANGER

Imminent danger resulting in death or severe injuries.

⚠ WARNING

Potential imminent danger which may lead to death or severe injuries.

⚠ CAUTION

Potentially dangerous situation which may lead to minor injuries.

WARNING

Imminent danger of damage to property which may lead to damage to or destruction of the product or environment.

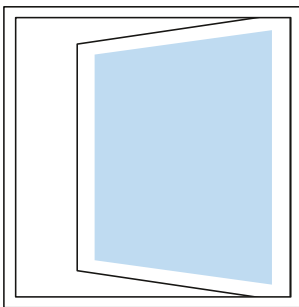
1.2. Who is this document for?

This document is intended for the consumers and users of this product.

Before initial use, read through this manual thoroughly and adhere to the specified sequence of the instructions. These instructions are part of the product. Keep them in an accessible place so that the information is always available.

2. Safety

2.1. Proper use



An outward-opening window is used to provide light, ventilation and/or occasionally access. The vent can be opened outwards in a swing movement.

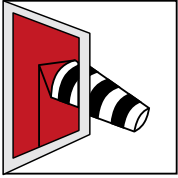
Proper use also includes adhering to the operating and care instructions. Any alternative use or a use beyond this remit is not in accordance with its purpose. Incorrect use or unauthorised modification of the product may result in death or serious injury, or damage to the product and other material assets. Only original replacement parts may be used.

The special safety requirements that must be borne in mind in the usage phase of outward-opening windows are described in detail below. The use of fail-safe security elements, such as engagement spring catches, limiting stays and safety catches, does not preclude the need for regular servicing and maintenance of the window.

For reasons of simplicity, this manual does not contain every detail of all product types and it cannot cover every possible installation, operation or maintenance scenario.

If you have any questions, please contact your specialist fabricator or your local Schüco sales representative.

2.2. Basic safety information

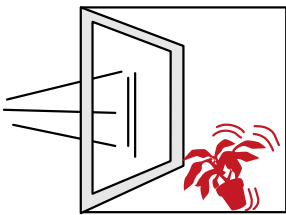


Risk of death from parts of the window vent or the entire window vent falling out.

Uncontrolled opening and closing of an open window unit due to wind or a draught can damage profiles, fittings, glass and façades.

In the most severe cases, parts of the window or the entire vent can be torn out or fall down on the façade and hit third parties, e.g. passers-by.

- ▶ Close the window if there is a draught or it is windy.
- ▶ Do not leave open windows unattended.

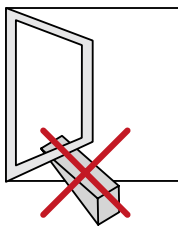


Potential imminent danger from objects falling down.

Open units may slam open or shut in a draught which may knock over adjacent objects.

In the most severe cases, objects can fall down on the façade and hit passers-by.

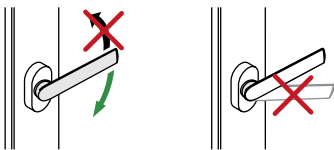
- ▶ Close the window if there is a draught or it is windy.
- ▶ Do not leave open windows unattended.



Potential imminent danger from the destruction of the window frame and the fittings due to additional loading.

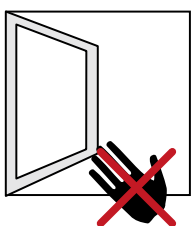
The additional load can cause deformation of the unit frame and fittings. In the most severe cases, parts of the window or the entire vent can be torn out or fall down on the façade and hit third parties, e.g. passers-by.

- ▶ Do not put additional loads on frames and fittings.
- ▶ Do not wedge anything between the window and the window frame.



Imminent danger of damage to property due to incorrect operation. Operate the handle in the correct direction only and do not force it beyond the stop. The unit handles must not be moved to positions between the engagement points during opening and closing, as this can damage the fitting.

- ▶ Only activate the unit handles when the window is closed.
- ▶ Operate the unit handles in the correct direction only and do not force them beyond the anti-turn stop.



Risk of trapping fingers between the window and the frame when operating the window.

- ▶ Do not put fingers between the window and the frame.

3. Operation

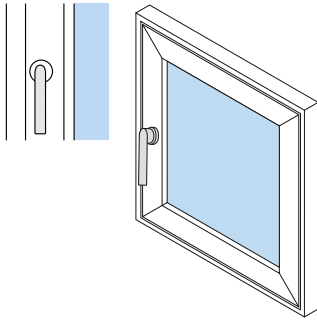
3.1. Opening a side-hung unit

⚠ WARNING

Risk of death from parts of the window vent or the entire window vent falling out.

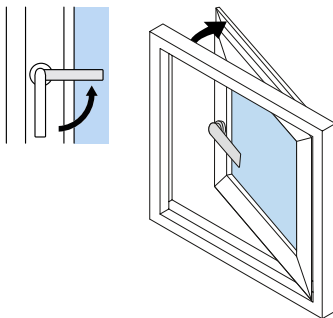
- ▶ Do not open the window if there is a draught or it is windy.
- ▶ Do not leave open windows unattended.

Requirements



The window is closed.

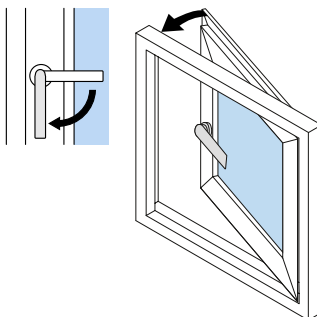
Procedure



1. Turn handle upwards through 90° and open the window outwards.

3.2. Closing a side-hung unit

Procedure:



1. Pull the vent fully shut.
2. To lock, turn the handle downwards through 90°.

4. Operation with a country-specific vent fastener handle

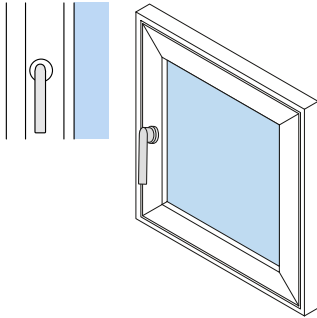
4.1. Opening a side-hung unit with a vent fastener handle

⚠ WARNING

Risk of death from parts of the window vent or the entire window vent falling out.

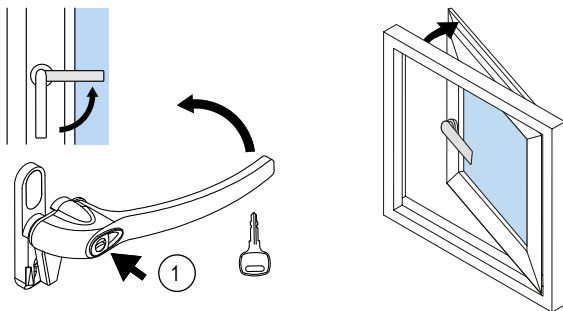
- ▶ Do not open the window if there is a draught or it is windy.
- ▶ Do not leave open windows unattended.

Requirements

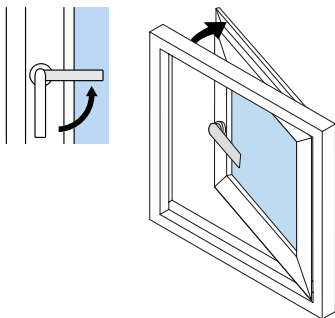


The window is closed.

Procedure



1. If the handle is fitted with a lock. Unlock the handle using the key.
2. Press and hold the switch (1). Turn the handle upwards through 90°.



3. Push the window outwards.

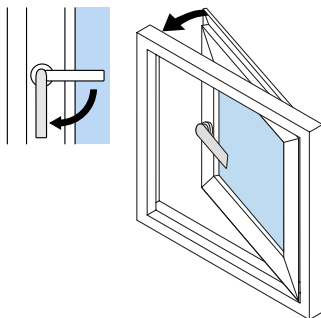
⚠ WARNING

To avoid damage to the handle.

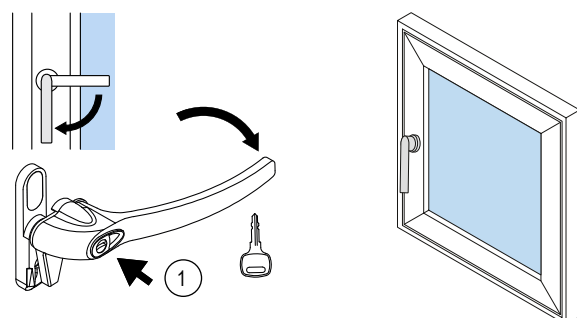
- ▶ Do not use the handle.

4.2. Closing a side-hung unit with a vent fastener handle

Procedure:



1. Pull the vent fully shut.



2. Press and hold the switch (1). Turn the handle downwards through 90° and lock.
3. If the handle is fitted with a lock. Lock the handle using the key.

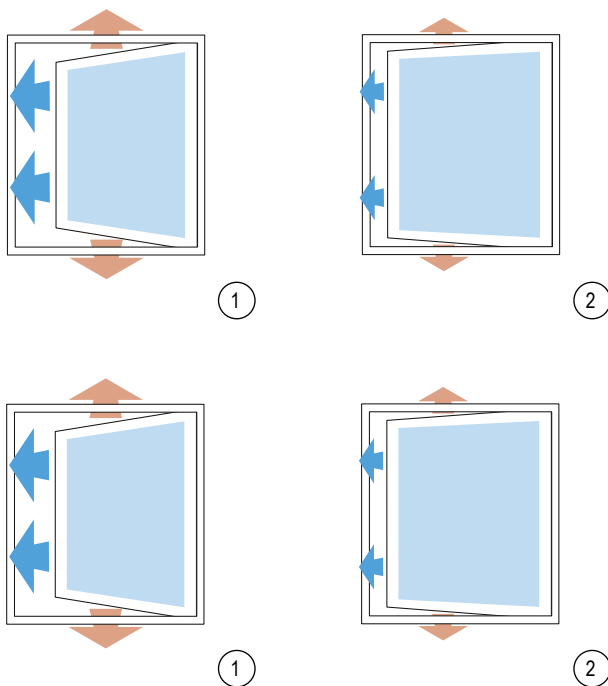
5. Correct ventilation

5.1. Avoiding damage caused by damp

The high weathertightness of the AWS Schüco window systems reduces the exchange of air between the inside and outside. Depending on use, high humidity loads could occur. This is caused by evaporation from people and plants and facilities with high humidity levels such as bathrooms and kitchens.

The accumulation of water vapour leads to an increase in humidity and has to be let out to prevent damage caused by damp. The formation of condensation on materials that are not sensitive to water such as aluminium window frames and glass is permissible for a short time and in small quantities (DIN 4108-2). This phenomenon can be countered by sufficient ventilation.

Ventilation in summer / winter



Summer
Short blast ventilation (1).
Prolonged ventilation only when
heating is switched off (2).

Winter
Short blast ventilation (1).
Avoid prolonged ventilation through
tilted windows in winter to prevent the
interior becoming too cold (2).

5.2. Blast ventilation

Depending on use, the window should be fully opened several times a day for blast ventilation. As illustrated the perfect ventilation time depends on the time of year and should be in the range of 4–6 minutes in winter.

Blast ventilation ensures maximum protection against moisture damage. This effective exchange of damp air requires little heat energy as the interior barely cools down at all during the short period of ventilation.

The ventilation is even more economical if the thermostat valve is turned off during ventilation and back on after the windows are shut again.

Recommended duration of blast ventilation by month:

Time of year	Ventilation period	
December January February	4 - 6 minutes	
March November	8 - 10 minutes	
April October	12 - 15 minutes	
May September	16 - 20 minutes	
June July August	25 - 30 minutes	

Abb. 5-1: Ventilation time required to exchange the air during blast ventilation (wide open window with no wind) depending on seasonal outside temperature.

6. Maintenance

6.1. Cleaning and maintenance products

Schüco components must be cleaned a minimum of once a year by a professional using suitable cleaning agents. Significantly more frequent cleaning may be necessary if there is heavy contamination from particular environmental factors.

When cleaning colour-coated units, observe the instructions for use of the cleaning agent.



The following items must NOT be used for cleaning:

Tools with sharp edges, e.g. knives, metal scrapers, steel wool, the scouring side of household sponges etc. will damage surfaces.

Aggressive cleaning fluids or solvents, e.g. cellulose thinner, nail polish remover etc. will also cause irreversible damage to unit surfaces.

Maintenance products suitable for aluminium units



Aluminium maintenance kit 298 672

are available from Schüco specialists.

Aluminium maintenance kit 298 672

- Cleaner and preservative
- Stainless steel cleaner
- Gasket cleaner
- Fittings spray
- Cleaning cloth

Maintenance products for anodised aluminium units:

Basic cleaner 298 181

For initial and basic cleaning.

Cleans and preserves the aluminium surface.

Metal polish 298 010

This cleaner for anodised surfaces restores the matt finish to the aluminium and preserves the surface. This cleaning agent is also suitable for stainless steel.

Universal aluminium cleaner 298 001

Removes stubborn grime, minor scuff marks and scratches.



Basic cleaner 298 181



Metal polish 298 010



Universal aluminium cleaner 298 001

6.2. General cleaning instructions

To prevent damage, observe the instructions for use given on the cleaning agent.



For the best window care, clean the window frames and gaskets at the same time as the window panes. Use a mild, non-scouring cleaning agent.

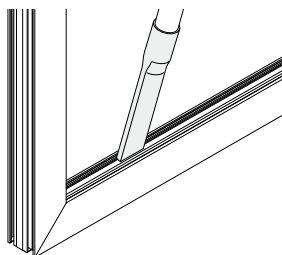
Solid substances

Plaster, mortar or similar is best removed using a wooden or plastic spatula.

Marks

Marks can be removed safely and without residue using a cleaning agent from our range of cleaning products for aluminium units.

6.3. Cleaning the drainage slots



Remove dust and dirt from the space between the gaskets and the external side of the frame using a vacuum cleaner.

Blocked drainage slots can be cleaned using a cocktail stick or cotton bud.

6.4. Maintenance work and maintenance contract

⚠ DANGER

Irregular or incorrect maintenance can result in unusual wear or destruction of the components.

In the most severe cases, parts of the window or the entire vent can be torn out or fall down on the façade and hit third parties, e.g. passers-by.

- ▶ Carry out annual maintenance. In the case of particular loads or changing operators, for example with operation of a school or hotel, this should be at least every six months.
- ▶ Maintenance work should only be carried out by Schüco or another specialist.

The following maintenance work must be carried out by Schüco or another specialist at least once per year:

- **Fittings:** Check the fixings and operation. Set up the vents again if necessary. Adjust the fittings. Oil or grease the fittings and moving parts correctly, see chapter 5.5 Retightening the window olive (handle). Check the screw connections. Check the condition and wear, and replace parts if necessary.
- **Gaskets:** Check the condition of the gaskets and corner joint, and replace if necessary, see chapter 5.6. Apply a lubricant or protective agent.
- **Frames and butt joints / vent and frame load-bearing structure:** Check the corner joints and T-joints. Check the drainage.
- **Surface finish:** Carry out a visual check and initiate cleaning measures or treatment as required. For cleaning measures, see 5.1

The fittings in the window units require specialist, systematic maintenance, care and inspection to ensure they retain their value and remain fit for use and safe. Therefore, it is recommended that you conclude a corresponding maintenance contract for window units.

All repairs and maintenance should be undertaken by Schüco or another specialist. Only repairs and maintenance by a specialist using “original parts” ensure the continued correct and safe operation of your Schüco units.

To conclude a maintenance contract, please contact Schüco directly:

Tel. +49 521 783 1111
serviceteam@schueco.com

If these operating instructions do not answer all your questions, refer to your Schüco specialist for help or contact Schüco directly.

6.5. Lubricating the fittings components

A little acid-free oil and grease are required to keep the mechanics smooth and ensure user comfort for a long period.

Schüco fittings are generally lubricated in the factory. We recommend that any lubrication work is carried out at least once a year by a qualified specialist.

Do not lubricate or oil fittings components with an additional positioning and stop function, e.g. energy-absorbing limiting stays or vent brakes. The condition of the components and their unrestricted function must be checked as part of the maintenance work.

Preparation



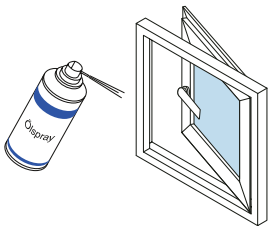
Lubricant spray 298 741



Grease 298 118

If required, Schüco fittings can be maintained with an acid and resin-free oil.

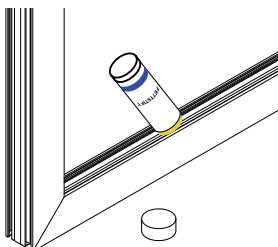
Procedure



1. Spray the locking pins and the positioning points of the tilt stay with the lubricant spray from the Schüco range. Only a light application is required at all points.
2. To avoid contamination, wipe off excess lubricant after lubrication.

6.6. Checking and lubricating the gaskets

Procedure



1. Rub all gaskets with a grease stick or Vaseline. This will maintain suppleness and prevent sticking.
2. At the same time, check all gaskets for damage. A Schüco specialist should replace any defective gaskets.

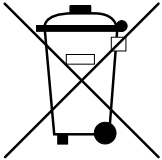
7. Decommissioning and disposal

7.1. Decommissioning

Commission a specialist to remove the units professionally.

7.2. Disposal

Commission a specialist to dispose of the units professionally.



The materials used can be recycled. Observe the environmental requirements with regard to recycling, re-use and disposal of operating materials and components in accordance with the local, country-specific and international current technical regulations and official regulations. Make a contribution towards protecting our environment and dispose of the units at a collection point.

en Original instructions

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